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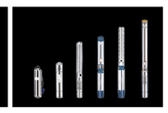
- 08 -

Pumps

- Submersible Sewage Pump
- Submersible Dewatering Pump
- Submersible Slurry Pump

LEO GROUP PUMP(ZHEJIANG) CO.,LTD. (Stock code: 002131)

2019 V1.0

No.1, 3rd Street, East Industry Center, Wenling, Zhejiang, China, 317511

Tel: +86-576-8998 6360 Fax: +86-576-8998 9898 E-mail: export@leogroup.cn www.leogroup.cn

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LEO GROUP PUMP(ZHEJIANG) CO.,LTD.

HISTORY

1995 Wenling Xinke Pump Research Institute was established

2001 The first company exported pumps to EU in pump industry and established Taizhou LEO Electrical Co., Ltd

2007 Got listed in Shenzhen Stock Exchange with stock code 002131

2009 Recognized as a National Hi-tech Enterprise

2010 Established LEO Group Pump (Hunan) Co., Ltd. for industrial pumps manufacturing

2012 “LEO” brand was identified as "China Famous Brand"

2016 Established LEO Group Pump (Zhejiang) Co., Ltd. for domestic and commercial pumps manufacturing

2017 Relocated to smart plant with total area 300 thousand m^2

2018 Awarded as intelligent plant by MIIT, P.R.C

TO KNOW LEO

LEO Group (got listed in Shenzhen Stock Exchange with stock code 002131) is a national high-tech enterprise engaged in R&D, design, manufacture, sales and service of all series pumps and systems. LEO is the first listed company in Chinese pump industry, one of the drafters of pump industry standard and the vice president of drainage and irrigation machinery branch of China Agricultural machinery industry association as well. "LEO" has been identified as "China Famous Brand" by the State Administration of Industry and Commerce.It is mentionable that LEO has the only state-authorized technical center in pump industry.

We have set up many production and sales subsidiaries in key regional markets such as America, Hungary, Belgium, Thailand, Indonesia, United Arab Emirates and Bangladesh and authorized exclusive distribution agency in over 100 countries.

Our products have been sold to over 140 countries and regions, such as Europe, North America, Central &South America, Southeast Asia, Middle East, Africa, Oceania ,etc., which play a crucial role in water conservancy , water resources, electric power construction, petrochemical industry, mining, metallurgy, fire-fighting, HVAC(Heating, Ventilation and Air Conditioning), agricultural irrigation, civil water supply and drainage, etc.

LEO has currently two industrial groups respectively for industrial and civilian applications. With four manufacturing bases in Wenling of Zhejiang, Xiangtan of Hunan, Wuxi of Jiangsu and Dalian of Liaoning, LEO possesses a solid foundation to become a world-class pump and system solution provider rapidly.

With over 70 years' professional technology, LEO will continue her consistent creativity and development ability in each pump for human's health.

NUMEROUS MEMBERS, ONE FAMILY

Based on market segment, LEO's pump business is divided into 5 fields, namely water conservancy & water resources, power station, petrochemical industry, mining & metallurgical industry and civilian applications. For each field there's a professional manufacturing base with relevant professional sales teams. Three subsidiary companies, Wuxi LEO Xi Pump, LEO Group Pump (Hunan) and Dalian LEO Pump are all well-known industrial pump manufacturers in their own fields. With over 70 years' industrial pump manufacturing experience and extraordinary comprehensive strength, LEO has become a leading company among all industrial pump manufacturers in China.

Pump Manufacturing Base for Domestic and Commercial Applications
(Wenling City, Zhejiang Province)

LEO Group Pump (Zhejiang) Co., Ltd, a wholly-owned subsidiary of LEO Group Co., Ltd, is the core base for R&D, manufacturing, sales and service of domestic and commercial pumps for family water supply, pipeline boosting, garden and field irrigation, HVAC, etc.

The leading products include peripheral pump, jet pump, centrifugal pump, garden submersible pump, fountain pump,pool pump, doestic lifting station, gasoline engine pump, diesel engine pump, submersible pump, submersible borehole pump, submersible sewage pump,stainless steel vertical multistage pump, etc.

The product range covers 15 series with over 2,000 specifications, which are well sold in more than 120 countries and regions. The base has established steady cooperative relationships with world-class pump manufacturers, importers, dealers and hypermarkets.

Pump Manufacturing Base for General Industrial Pumps
(Xiangtan City, Hunan Province)

Established in 2010, LEO Group Pump (Hunan) Co., Ltd. is a wholly-owned subsidiary by LEO Group Co., Ltd. Located in Jiuhua Economic Development Zone of Xiangtan City, Hunan Province. Covers an area of 85,000m^2 and construction area is about 92,635 m^2 with total investment of approximately 74 million dollars.
It is the most important R&D, manufacturing and testing center of LEO Group. The leading products include large mixed flow and axial flow pump (vertical, horizontal, oblique, tubular, submersible etc.), double-suction centrifugal pump, multistage centrifugal pump, slurry pump, desulphurization pump and submersible centrifugal pump. Products are mainly used in mine, metallurgy, coal washing, FGD, municipal water etc.

Pump Manufacturing Base for Water Conservancy & Water Resources (Wuxi City, Jiangsu Province)

Formerly known as Wuxi Xi Pump Manufacturing Co., Ltd., a well-known manufacturer of water conservancy, is specialized in large and medium-sized pumps production for urban water supply and drainage, farmland irrigation, water conservancy projects and large water diversion project. The main products cover 32 series with nearly 1000 specifications. Products exported to more than 20 countries in Asia, Latin-America, Europe and Oceania.
As a main supplier, the base provides large pumps for South-to-North Water Diversion Project—a national key project. There are over 140 technicists, including 1 professor level senior engineer, 16 senior engineers, and 39 engineers.

Pump Manufacturing Base for Petrochemical Industry
(Dalian City, Liaoning Province)

It is the pump manufacturing base for petrochemical industry, combined with Dalian LEO Huaneng Pump Co., Ltd and LEO (Dalian) Industrial Pump Technology Center Co., Ltd.
Formerly known as Dalian Huaneng Corrosion-Resistant Pump Works, the base is specialized in production of petrochemical pumps for crude oil transportation, crude oil refinery, heavy chemical industry, coal chemical industry and fine chemistry, etc. The base focuses on design and manufacture of 30 series (OH, BB, VS, etc.) of petrochemical pumps with over 3000 specifications, which are in accordance with API and ISO standard.
LEO (Dalian) Industrial Pump Technology Center Co., Ltd. is one of the research branch of national level technology center for petrochemical pumps, specializes in R&D , design of pumps of petro chemistry, coal chemical industry, long-distance transport pipes, energy resources, fine chemicals industry, etc. Design and develop software and large laboratories, explore liquid transport schemes under severe conditions and solve the difficult projects of ultralow temperature, high temperature, high pressure, low cavitation, highly corrosive, energy recovery, etc.

Impeller

Float Switch
(For Power ≤ 1.1kW)

(Hose coupling as standard.
Flange elbow is available on request.)

Applications

- Drainage of wastewater from the attenuation tank, purifying tank and sewage tank in water treatment plant
- Drainage of waste water containing fibrous additives from leather factory and food processing factory.
- Sewage management, accumulated water, septic tank, stock farm.
- Pumping sewage form hotels, restaurants, schools and public buildings

Pump

- High-efficiency & anti-clogging enclosed channel impeller
- Flexible installations with hoses, pipes or quick-coupling systems
- Float switch as standard accessory for single phase (≤1.1kw)
- Double-end mechanical seal
- Stainless steel welded shaft
- Liquid temperature: 0 - 40 °C
- Liquid PH value: 4 - 10
- Max. immersion depth: 5 m

Motor

- Frequency/Pole number: 50 Hz/2
- Insulation class: F
- Protection class: IPX8
- Bearing: Ball type

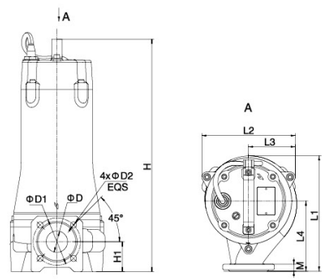
Identification Codes

50 SW E m 8 – 16 – 1.1 L

- Features
- Rated Power (kW)
- Rated Head (m)
- Rated Flow (m^3/h)
- Single Phase Motor (Omitted for three–phase motor)
- Enclosed Channel Impeller
- Submersible Sewage Pump
- Discharge Diameter (mm)

Technical Data

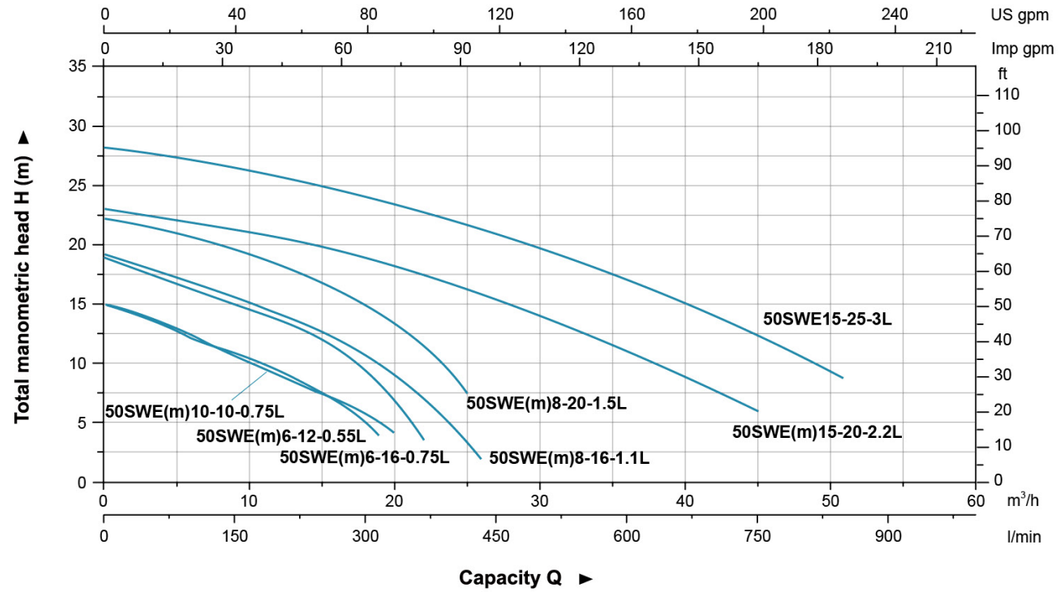
Model		Discharge mm (inch)	Power		Rated Flow (m^3/h)	Max. Flow (m^3/h)	Rated Head (m)	Max. Head (m)	Max. Solid Dia (mm)
Single Phase	Three Phase		kW	HP					
50SWEm6-12-0.55L	50SWE6-12-0.55L	50 (2")	0.55	0.75	6	19	12	15	20
50SWEm6-16-0.75L	50SWE6-16-0.75L	50 (2")	0.75	1	6	22	16	19	20
50SWEm10-10-0.75L	50SWE10-10-0.75L	50 (2")	0.75	1	10	20	10	15	20
50SWEm8-16-1.1L	50SWE8-16-1.1L	50 (2")	1.1	1.5	8	26	16	19	15
50SWEm8-20-1.5L	50SWE8-20-1.5L	50 (2")	1.5	2	8	25	20	22	15
50SWEm15-20-2.2L	50SWE15-20-2.2L	50 (2")	2.2	3	15	45	20	23	25
-	50SWE15-25-3L	50 (2")	3	4	15	51	25	27	25



Dimension

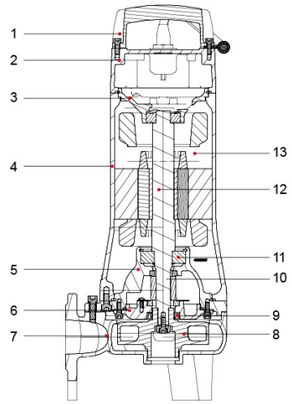
Model		L1	L2	L3	L4	H		H1	D	D1	D2	M
Single Phase	Three Phase					1~	3~					
50SWEm6-12-0.55L	50SWE6-12-0.55L	212	184	96	120	461	461	65	45	110	14	14
50SWEm6-16-0.75L	50SWE6-16-0.75L											
50SWEm10-10-0.75L	50SWE10-10-0.75L	210										
50SWEm8-16-1.1L	50SWE8-16-1.1L	223	191		135	479	479		47			16
50SWEm8-20-1.5L	50SWE8-20-1.5L	227				570	529					
50SWEm15-20-2.2L	50SWE15-20-2.2L	268	221	112	163	571	530	70	50			
-	50SWE15-25-3L					-	561					

Hydraulic Performance Curves



Materials Table

No.	Part	Material
1	Handle	ZG45
2	Upper cover	HT200
3	Upper bearing seat	HT200
4	Motor body	HT200
5	Oil chamber	HT200
6	Pump cover	HT200
7	Pump body	HT200
8	Impeller	HT200
9	Oil seal	
10	Mechanical seal	Upper:Sic/Carbon Lower:Sic/Sic
11	Bearing	
12	Rotor	
13	Stator	



Package Information

Model		GW (kg)		L (mm)	W (mm)	H (mm)	Quantity (PCS/20'TEU)
Single Phase	Three Phase	1~	3~				
50SWEm6-12-0.55L	50SWE6-12-0.55L	24.7	24	746	254	286	544
50SWEm6-16-0.75L	50SWE6-16-0.75L	26	25.3	746	254	286	544
50SWEm10-10-0.75L	50SWE10-10-0.75L	25.8	25	746	254	286	544
50SWEm8-16-1.1L	50SWE8-16-1.1L	33.6	31.7	749	289	368	354
50SWEm8-20-1.5L	50SWE8-20-1.5L	43.2	38.4	924	284	363	294
50SWEm15-20-2.2L	50SWE15-20-2.2L	44.9	46.3	924	284	363	294
-	50SWE15-25-3L	-	49.5	874	284	363	316

Impeller

Float Switch
(For Power ≤ 1.1kW)

(Hose coupling as standard.
Flange elbow is available on request.)

Applications

- Drainage of wastewater from the attenuation tank, purifying tank and sewage tank in water treatment plant
- Drainage of waste water containing fibrous additives from leather factory and food processing factory.
- Sewage management, accumulated water, septic tank, stock farm.
- Pumping sewage form hotels, restaurants, schools and public buildings

Pump

- High-efficiency & anti-clogging enclosed channel impeller
- Flexible installations with hoses, pipes or quick-coupling systems
- Float switch as standard accessory for single phase (≤1.1kw)
- Double-end mechanical seal
- Stainless steel welded shaft
- Liquid temperature: 0 - 40 °C
- Liquid PH value: 4 - 10
- Max. immersion depth: 5 m

Motor

- Frequency/Pole number: 50 Hz/2
- Insulation class: F
- Protection class: IPX8
- Bearing: Ball type

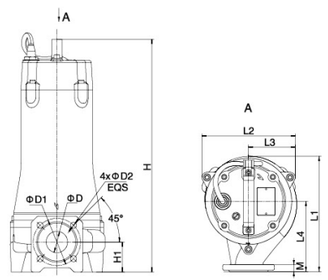
Identification Codes

65 SW E m 15 – 10 – 1.1 L

- L — Features
- 1.1 — Rated Power (kW)
- 10 — Rated Head (m)
- 15 — Rated Flow (m^3/h)
- m — Single Phase Motor (Omitted for three–phase motor)
- E — Enclosed Channel Impeller
- SW — Submersible Sewage Pump
- 65 — Discharge Diameter (mm)

Technical Data

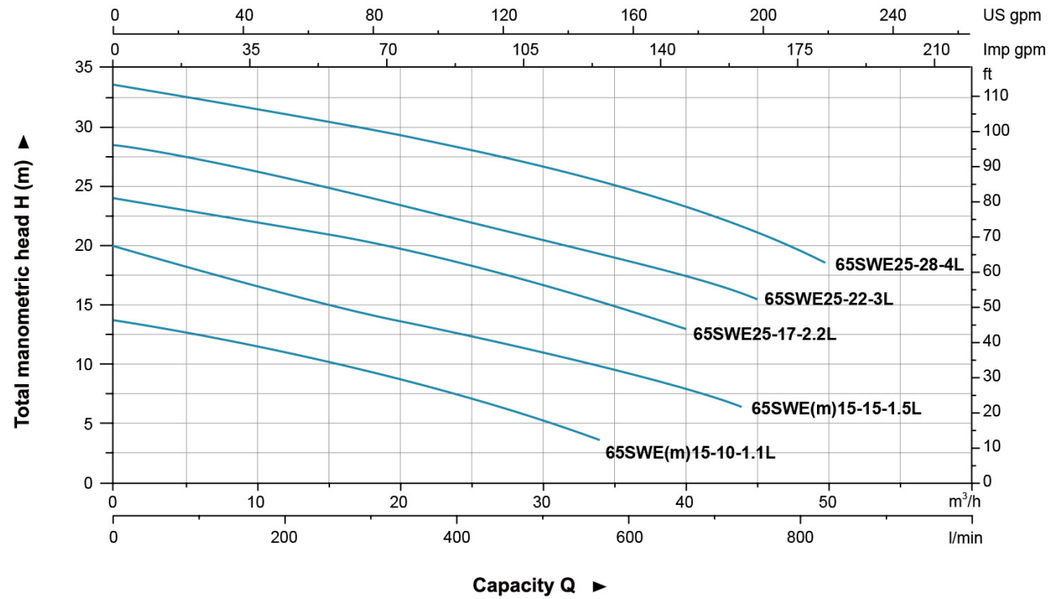
Model		Discharge	Power		Rated Flow	Max. Flow	Rated Head	Max. Head	Max. Solid Dia
Single Phase	Three Phase	mm (inch)	kW	HP	(m^3/h)	(m^3/h)	(m)	(m)	(mm)
65SWEm15-10-1.1L	65SWE15-10-1.1L	65 (2.5")	1.1	1.5	15	34	10	14	25
65SWEm15-15-1.5L	65SWE15-15-1.5L	65 (2.5")	1.5	2	15	44	15	20	25
-	65SWE25-17-2.2L	65 (2.5")	2.2	3	25	40	17	24	25
-	65SWE25-22-3L	65 (2.5")	3	4	25	45	22	28.5	25
-	65SWE25-28-4L	65 (2.5")	4	5.5	25	50	28	31.5	25



Dimension

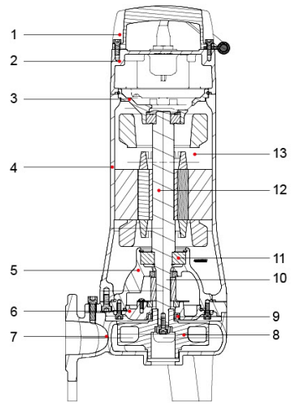
Model		L1	L2	L3	L4	H		H1	D	D1	D2	M
Single Phase	Three Phase					1~	3~					
65SWEm15-10-1.1L	65SWE15-10-1.1L	288	225	117	178	490	490	77.5	65	130	14	16
65SWEm15-15-1.5L	65SWE15-15-1.5L	289				581	540					
-	65SWE25-17-2.2L					-	540					
-	65SWE25-22-3L					-	571					
-	65SWE25-28-4L											

Hydraulic Performance Curves



Materials Table

No.	Part	Material
1	Handle	ZG45
2	Upper cover	HT200
3	Upper bearing seat	HT200
4	Motor body	HT200
5	Oil chamber	HT200
6	Pump cover	HT200
7	Pump body	HT200
8	Impeller	HT200
9	Oil seal	
10	Mechanical seal	Upper:Sic/Carbon Lower:Sic/Sic
11	Bearing	
12	Rotor	
13	Stator	



Package Information

Model		GW (kg)		L	W	H	Quantity
Single Phase	Three Phase	1~	3~	(mm)	(mm)	(mm)	(PCS/20'TEU)
65SWEm15-10-1.1L	65SWE15-10-1.1L	37.9	35.8	749	289	368	354
65SWEm15-15-1.5L	65SWE15-15-1.5L	45.7	41.9	924	284	363	294
-	65SWE25-17-2.2L	-	44.1	924	284	363	294
-	65SWE25-22-3L	-	52	874	284	363	316
-	65SWE25-28-4L	-	55.1	874	284	363	316

Impeller

(Hose coupling as standard.
Flange elbow is available on request.)

Applications

- Drainage of wastewater from the attenuation tank, purifying tank and sewage tank in water treatment plant
- Drainage of waste water containing fibrous additives from leather factory and food processing factory.
- Sewage management, accumulated water, septic tank, stock farm.
- Pumping sewage form hotels, restaurants, schools and public buildings

Pump

- High-efficiency & anti-clogging enclosed channel impeller
- Flexible installations with hoses, pipes or quick-coupling systems
- Double-end mechanical seal
- Stainless steel welded shaft
- Liquid temperature: 0 - 40 °C
- Liquid PH value: 4 - 10
- Max. immersion depth: 5 m

Motor

- Frequency/Pole number: 50 Hz/2
- Insulation class: F
- Protection class: IPX8
- Bearing: Ball type

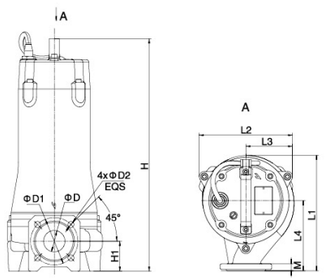
Identification Codes

80 SW E 40 – 9 – 2.2 L

- Features
- Rated Power (kW)
- Rated Head (m)
- Rated Flow (m^3/h)
- Enclosed Channel Impeller
- Submersible Sewage Pump
- Discharge Diameter (mm)

Technical Data

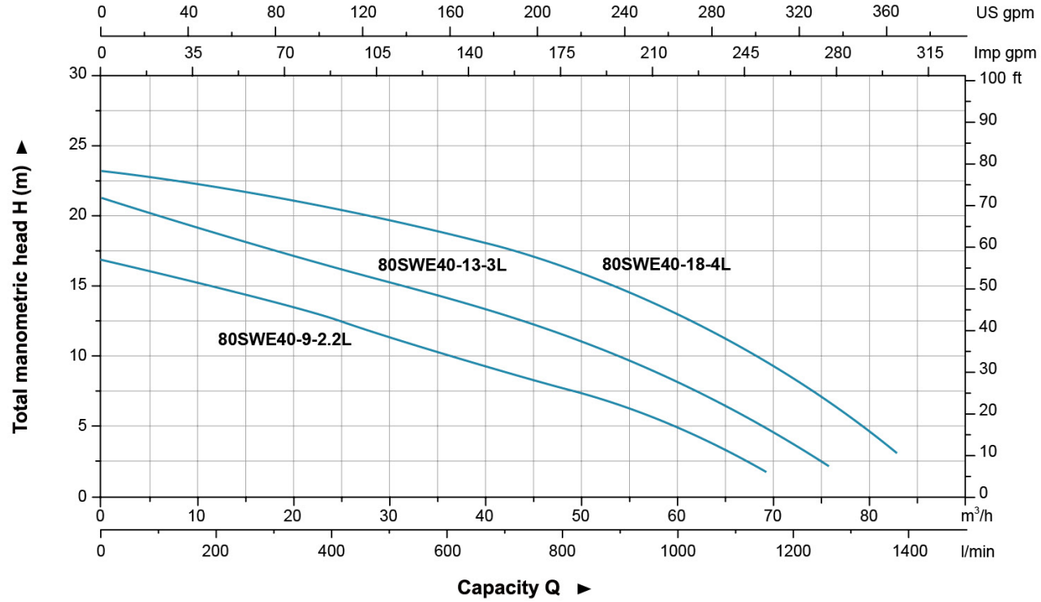
Model	Discharge mm (inch)	Power		Rated Flow (m^3/h)	Max. Flow (m^3/h)	Rated Head (m)	Max. Head (m)	Max. Solid Dia (mm)
		kW	HP					
80SWE40-9-2.2L	80(3")	2.2	3	40	69.5	9	17	30
80SWE40-13-3L	80(3")	3	4	40	76	13	21	30
80SWE40-18-4L	80(3")	4	5.5	40	83	18	23	30



Dimension

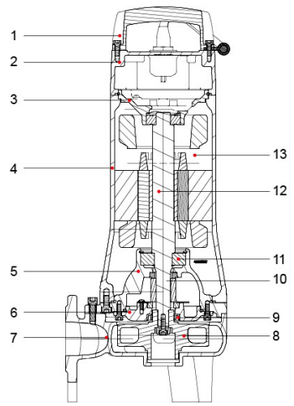
Model	L1	L2	L3	L4	H	H1	D	D1	D2	M
80SWE40-9-2.2L	265	223	112	160	557	86	80	150	18	16
80SWE40-13-3L										
80SWE40-18-4L										

Hydraulic Performance Curves



Materials Table

No.	Part	Material
1	Handle	ZG45
2	Upper cover	HT200
3	Upper bearing seat	HT200
4	Motor body	HT200
5	Oil chamber	HT200
6	Pump cover	HT200
7	Pump body	HT200
8	Impeller	HT200
9	Oil seal	
10	Mechanical seal	Upper:Sic/Carbon Lower:Sic/Sic
11	Bearing	
12	Rotor	
13	Stator	



Package Information

Model	GW (kg)	L (mm)	W (mm)	H (mm)	Quantity (PCS/20'TEU)
80SWE40-9-2.2L	46.4	924	284	363	294
80SWE40-13-3L	53.8	874	284	363	316
80SWE40-18-4L	56.3	874	284	363	316

Impeller

Float Switch
(For Power ≤ 1.1kW)

(Hose coupling as standard.
Flange elbow is available on request.)

Applications

- Drainage of wastewater from the attenuation tank, purifying tank and sewage tank in water treatment plant
- Drainage of waste water containing fibrous additives from leather factory and food processing factory.
- Sewage management, accumulated water, septic tank, stock farm.
- Pumping sewage form hotels, restaurants, schools and public buildings

Pump

- Semi-open vortex impeller, suitable for liquid containing impurities and long fiber substance
- Flexible installations with hoses, pipes or quick-coupling systems
- Float switch as standard accessory for single phase (≤1.1kw)
- Double-end mechanical seal
- Stainless steel welded shaft
- Liquid temperature: 0 - 40 °C
- Liquid PH value: 4 - 10
- Max. immersion depth: 5 m

Motor

- Frequency/Pole number: 50 Hz/2
- Insulation class: F
- Protection class: IPX8
- Bearing: Ball type

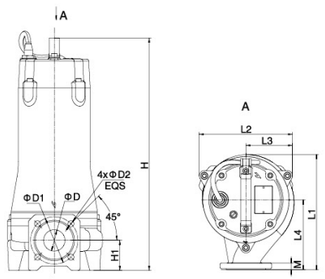
Identification Codes

50 SW U m 9 – 6 – 0.55 L

- L — Features
- 0.55 — Rated Power (kW)
- 6 — Rated Head (m)
- 9 — Rated Flow (m^3/h)
- m — Single Phase Motor (Omitted for three–phase motor)
- U — Semi-open Vortex Impeller
- SW — Submersible Sewage Pump
- 50 — Discharge Diameter (mm)

Technical Data

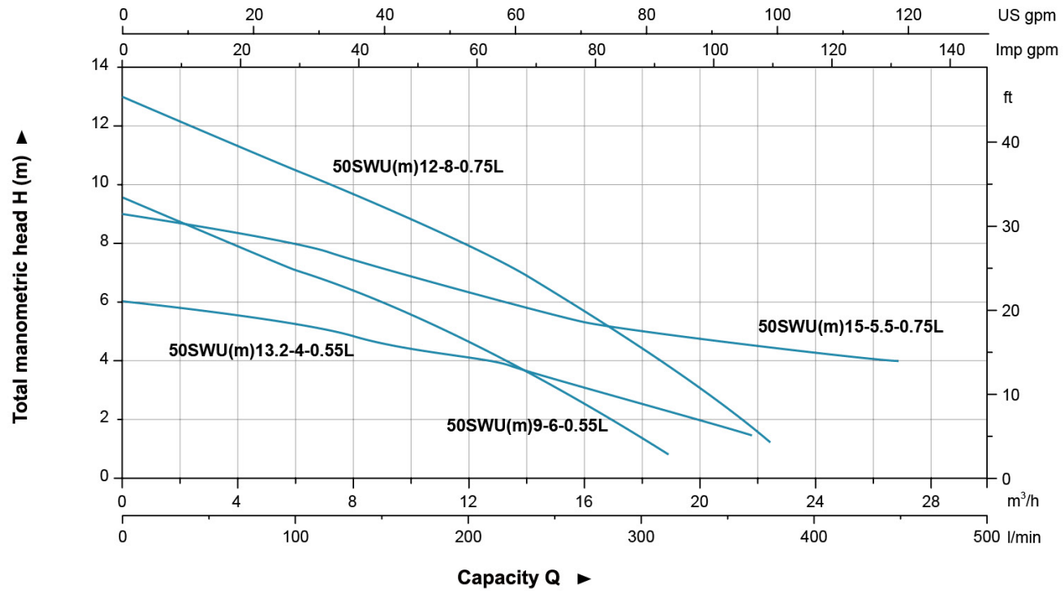
Model		Discharge mm (inch)	Power		Rated Flow (m^3/h)	Max. Flow (m^3/h)	Rated Head (m)	Max. Head (m)	Max. Solid Dia (mm)
Single Phase	Three Phase		kW	HP					
50SWUm9-6-0.55L	50SWU9-6-0.55L	50 (2")	0.55	0.75	9	19	6	9.5	35
50SWUm13.2-4-0.55L	50SWU13.2-4-0.55L	50 (2")	0.55	0.75	13	22	4	6	50
50SWUm12-8-0.75L	50SWU12-8-0.75L	50 (2")	0.75	1	12	22.5	8	13	35
50SWUm15-5.5-0.75L	50SWU15-5.5-0.75L	50 (2")	0.75	1	15	27	5.5	9	50



Dimension

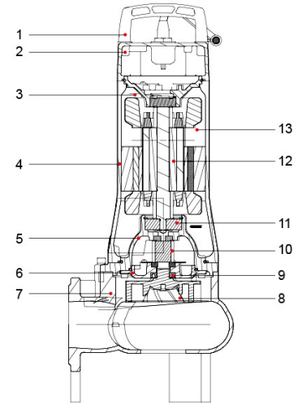
Model		L1	L2	L3	L4	H	H1	D	D1	D2	M
Single Phase	Three Phase										
50SWUm9-6-0.55L	50SWU9-6-0.55L	195	160	80	121	483	64	35	110	14	14
50SWUm13.2-4-0.55L	50SWU13.2-4-0.55L	201	166	86		508	79	50			
50SWUm12-8-0.75L	50SWU12-8-0.75L	195	160	80		483	64	35			
50SWUm15-5.5-0.75L	50SWU15-5.5-0.75L	201	166	86		508	79	50			

Hydraulic Performance Curves



Materials Table

No.	Part	Material
1	Handle	ZG45
2	Upper cover	HT200
3	Upper bearing seat	HT200
4	Motor body	HT200
5	Oil chamber	HT200
6	Pump cover	HT200
7	Pump body	HT200
8	Impeller	HT200
9	Oil seal	
10	Mechanical seal	Upper:Sic/Carbon Lower:Sic/Sic
11	Bearing	
12	Rotor	
13	Stator	



Package Information

Model		GW (kg)		L (mm)	W (mm)	H (mm)	Quantity (PCS/20'TEU)
Single Phase	Three Phase	1~	3~				
50SWUm9-6-0.55L	50SWU9-6-0.55L	24.6	23.9	746	254	286	544
50SWUm13.2-4-0.55L	50SWU13.2-4-0.55L	25.1	24.3	746	254	286	544
50SWUm12-8-0.75L	50SWU12-8-0.75L	25.9	25.2	746	254	286	544
50SWUm15-5.5-0.75L	50SWU15-5.5-0.75L	26.4	25.6	746	254	286	544

Impeller

(Hose coupling as standard.
Flange elbow is available on request.)

Applications

- Drainage of wastewater from the attenuation tank, purifying tank and sewage tank in water treatment plant
- Drainage of waste water containing fibrous additives from leather factory and food processing factory.
- Sewage management, accumulated water, septic tank, stock farm.
- Pumping sewage form hotels, restaurants, schools and public buildings

Pump

- Semi-open vortex impeller, suitable for liquid containing impurities and long fiber substance
- Flexible installations with hoses, pipes or quick-coupling systems
- Double-end mechanical seal
- Stainless steel welded shaft
- Liquid temperature: 0 - 40 °C
- Liquid PH value: 4 - 10
- Max. immersion depth: 5 m

Motor

- Frequency/Pole number: 50 Hz/2
- Insulation class: F
- Protection class: IPX8
- Bearing: Ball type

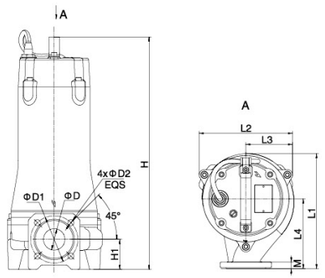
Identification Codes

65 SW U m 24–8.5–1.5 L

- L — Features
- 1.5 — Rated Power (kW)
- 8.5 — Rated Head (m)
- 24 — Rated Flow (m^3/h)
- m — Single Phase Motor (Omitted for three–phase motor)
- U — Semi-open Vortex Impeller
- SW — Submersible Sewage Pump
- 65 — Discharge Diameter (mm)

Technical Data

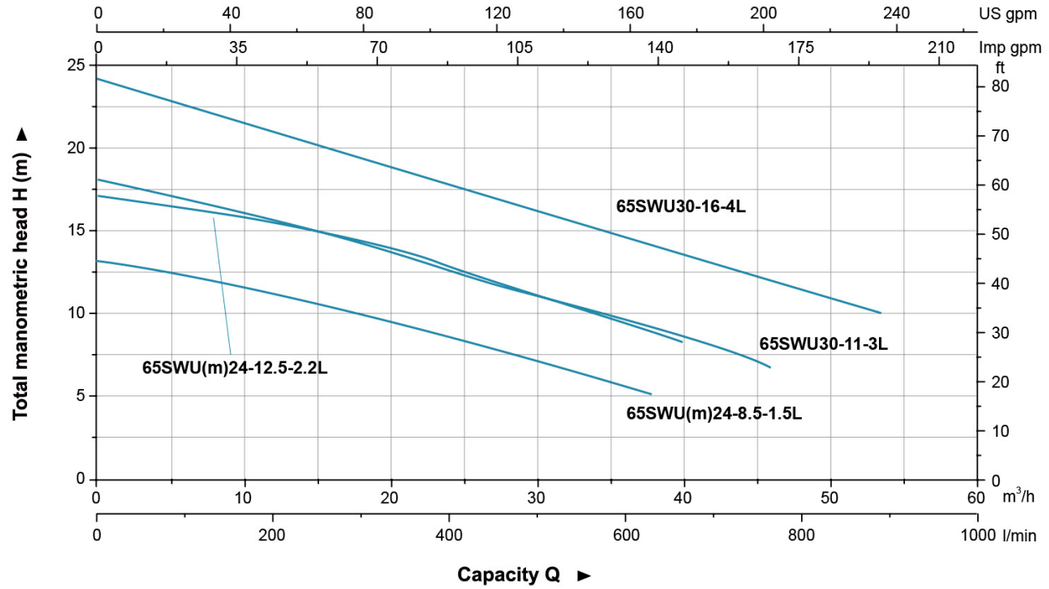
Model		Discharge mm (inch)	Power		Rated Flow (m^3/h)	Max. Flow (m^3/h)	Rated Head (m)	Max. Head (m)	Max. Solid Dia (mm)
Single Phase	Three Phase		kW	HP					
65SWUm24-8.5-1.5L	65SWU24-8.5-1.5L	65 (2.5")	1.5	2	24	38	8.5	13	55
65SWUm24-12.5-2.2L	65SWU24-12.5-2.2L	65 (2.5")	2.2	3	24	40	12.5	17	55
-	65SWU30-11-3L	65 (2.5")	3	4	30	46	11	18	55
-	65SWU30-16-4L	65 (2.5")	4	5.5	30	54	16	24	55



Dimension

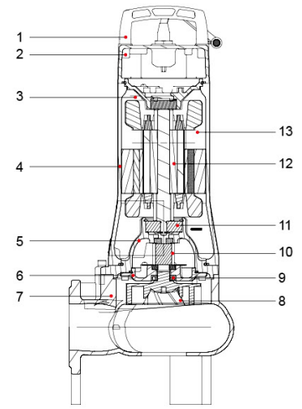
Model		L1	L2	L3	L4	H		H1	D	D1	D2	M
Single Phase	Three Phase					1~	3~					
65SWUm24-8.5-1.5L	65SWU24-8.5-1.5L	266	218	110	167	631	590	91	65	130	14	16
65SWUm24-12.5-2.2L	65SWU24-12.5-2.2L					631	590					
-	65SWU30-11-3L					-	621					
-	65SWU30-16-4L											

Hydraulic Performance Curves



Materials Table

No.	Part	Material
1	Handle	ZG45
2	Upper cover	HT200
3	Upper bearing seat	HT200
4	Motor body	HT200
5	Oil chamber	HT200
6	Pump cover	HT200
7	Pump body	HT200
8	Impeller	HT200
9	Oil seal	
10	Mechanical seal	Upper:Sic/Carbon Lower:Sic/Sic
11	Bearing	
12	Rotor	
13	Stator	



Package Information

Model		GW (kg)		L (mm)	W (mm)	H (mm)	Quantity (PCS/20'TEU)
Single Phase	Three Phase	1~	3~				
65SWUm24-8.5-1.5L	65SWU24-8.5-1.5L	48.8	45	924	284	363	294
65SWUm24-12.5-2.2L	65SWU24-12.5-2.2L	49	47.2	924	284	363	294
-	65SWU30-11-3L	-	54.5	874	284	363	316
-	65SWU30-16-4L	-	56.7	874	284	363	316